



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D117-840-011
Job Sheet 167670



Part No: D117-840-011

Job Qty: 1 ea

Part Name: BK117/EC145 Bearpaws with Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/6/17

Job Tracking No:

Due Date: 11/17/17 11-7

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Heliswiss Iberica SA (CHELI02)

Hangar 4, Lado Norte, Aeropuerto De Sabadell, Barcelona Sabadell, , 08205 Spain ph:011 34 93 720 6090
fx:34-937-100130.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/17/17	11/17/17	0.00	0.00	Start up container		SS
160	Packaging	1 pcs	11/17/17	11/17/17	0.00	0.00	Packaging1		
170	QC	1 pcs	11/17/17	11/17/17	0.00	0.00	QC4		MS
175	DC	1 pcs	11/17/17	11/17/17	0.00	0.00	DC		MS
180	Packaging	1 pcs	11/17/17	11/17/17	0.00	0.00	Packaging3		MS
190	QC21-FG	1 Ea	11/17/17	11/17/17	0.00	0.00	QC21		MS

Part Op 175 - Photocopy bluefile & type labels per PPP D117-840-011 CHG 003
Descriptions: 180 - Identify and pack for shipping as per PPP D117-840-011

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN4C11A 5007215	12	70	0	0
	AN4C17A 5007214	8	15	0	0
	B2274 5007217	8	112	0	0
	D3456-1 5007218	8	17	0	0
	D4012-3 5007219	4	41	0	0
	D5377-1 5007220	2	0	0	0
	D5378-041 5007221	2	16	0	0
	D5379-1 5007222	4	20	0	0
	MS21043-4 5007223	20	974	0	0
	NAS1149D0463J 500684	8	1,503	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE

S007268

BK117/EC145 Bearpaws with Wearplates

D117-840-011

PART NO:

Revision:

Operation:

Quantity:

Change No:

Start up Operation

1

Mfg Date: 11/07/17

Job No: 167670

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CANADA
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4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D117-840-011 Bearpaw Installation	27.7 lb 12.6 kg	0.0 in 0.0 mm	0.0 lb-in 0.0 mm-kg	204.1 in 5200 mm	5653 in-lb 65,520 mm-kg

5.0 PARTS LIST

QTY -011	Part Number	Description
X	D117-840-011	BEARPAW INSTALLATION
8	D2274	RADIUS BLOCK
8	D3456-1	WASHER
4	D4012-3	CLAMP CUSHION (REPLACES D4012-1)
2	D5377-1	BEARPAW (REPLACES D4796-1)
2	D5378-041	BEARPAW WEARPLATE ASSY (REPLACES D4798-041)
4	D5379-1	BEARPAW CLAMP (REPLACES D4799-1)
12	AN4C11A	BOLT
8	AN4C17A	BOLT
20	MS21043-4	NUT
12	NAS1149D0463J	WASHER